

S-Former Z (mechanical)

S-i offier 2 (mechanical)	
Contact addresses	Date
Company	
Street, number	
Postcode, town/city	
Contact person	Email
Telephone	Fax
Specifications	
Number of former heads/threads per part	Number of strokes [stroke/min]
Thread diameter x pitch	Thread length H [mm]
Press stroke [mm]	Desired safety distance As [mm]
Material of the part	Tensile strength of the material on the thread [N/mm²]
Machining angle $\alpha$ [°]	Material clamping point after TDC $\beta$ [°]
S-Former Z Material feed	S-Former E Material feed
Material is dissolved Feed angle B S Former Z Material damping point before TDC BDC Mathing angle BDC Mathing angle Moder rotates out of the material	Material is dissolved <b>S-Former E</b> Material camping Material camping Material camping Material camping Material camping Material camping Material camping Material camping Material camping point after TDC Operating angle Bbc Operating angle Moder rotates into the material Moder rotates
Press manufacturer	
Press speed	
* Available thread form time	

## **Further information**

- Brochure for the quick clamping system for STEINEL roll taps requested
- Field service visit required

## Notes

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