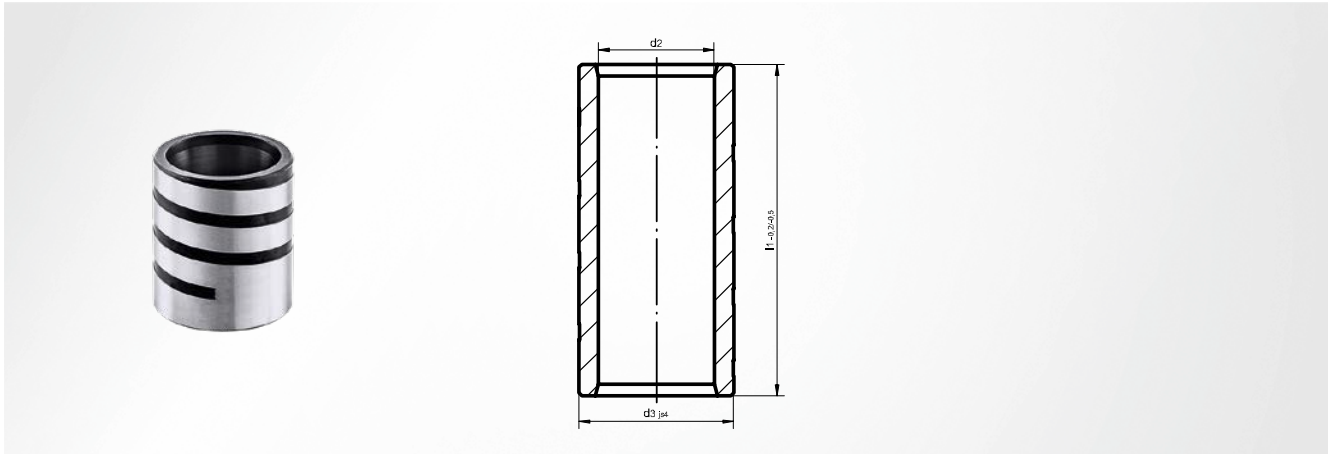


ST7407 Guide bush

smooth with adhesive grooves



Referring to DIN 9831 / ISO 9448

Material

Steel 1.3505 (100 Cr6)

Hardness

64 ±1 HRC

Installation instruction

Secure with adhesive; Do not press in; one-sided entry chamfer or centring attachment

Installation in mounting bore

ISO H5

Optional accessories

SZ9742

| d_1^{h3} | d_2 | d_3^{j54} | $l_{-0.2 -0.5}$ | Item number |
|------------|-------|-------------|-----------------|-----------------|
| 10 | 14 | 22 | 23 | ST7407 10 x 023 |
| | | | 30 | ST7407 10 x 030 |
| | | | 37 | ST7407 10 x 037 |
| 12 | 16 | 22 | 23 | ST7407 12 x 023 |
| | | | 30 | ST7407 12 x 030 |
| | | | 37 | ST7407 12 x 037 |
| 15 | 21 | 28 | 23 | ST7407 15 x 023 |
| | | | 30 | ST7407 15 x 030 |
| | | | 37 | ST7407 15 x 037 |
| | | | 47 | ST7407 15 x 047 |
| | | | 60 | ST7407 15 x 060 |
| 16 | 22 | 28 | 23 | ST7407 16 x 023 |
| | | | 30 | ST7407 16 x 030 |
| | | | 37 | ST7407 16 x 037 |
| | | | 47 | ST7407 16 x 047 |
| | | | 60 | ST7407 16 x 060 |
| 19 | 25 | 32 | 23 | ST7407 19 x 023 |
| | | | 30 | ST7407 19 x 030 |
| | | | 37 | ST7407 19 x 037 |
| | | | 43 | ST7407 19 x 043 |
| | | | 47 | ST7407 19 x 047 |
| 20 | 26 | 32 | 23 | ST7407 20 x 023 |
| | | | 30 | ST7407 20 x 030 |
| | | | 37 | ST7407 20 x 037 |
| | | | 47 | ST7407 20 x 047 |
| | | | 60 | ST7407 20 x 060 |
| 24 | 30 | 40 | 23 | ST7407 24 x 023 |
| | | | 30 | ST7407 24 x 030 |
| | | | 37 | ST7407 24 x 037 |
| | | | 47 | ST7407 24 x 047 |
| | | | 60 | ST7407 24 x 060 |
| | | | 77 | ST7407 24 x 077 |

ST7407 Guide bush

smooth with adhesive grooves

| d_1^{h3} | d_2 | d_3^{js4} | $l_1^{-0,2--0,5}$ | Item number |
|------------|-------|-------------|-------------------|------------------------|
| 25 | 31 | 40 | 23 | ST7407 25 x 023 |
| | | | 30 | ST7407 25 x 030 |
| | | | 37 | ST7407 25 x 037 |
| | | | 47 | ST7407 25 x 047 |
| | | | 60 | ST7407 25 x 060 |
| | | | 77 | ST7407 25 x 077 |
| 30 | 38 | 48 | 30 | ST7407 30 x 030 |
| | | | 37 | ST7407 30 x 037 |
| | | | 47 | ST7407 30 x 047 |
| | | | 60 | ST7407 30 x 060 |
| | | | 77 | ST7407 30 x 077 |
| | | | 95 | ST7407 30 x 095 |
| 32 | 40 | 48 | 30 | ST7407 32 x 030 |
| | | | 37 | ST7407 32 x 037 |
| | | | 47 | ST7407 32 x 047 |
| | | | 60 | ST7407 32 x 060 |
| | | | 77 | ST7407 32 x 077 |
| | | | 95 | ST7407 32 x 095 |